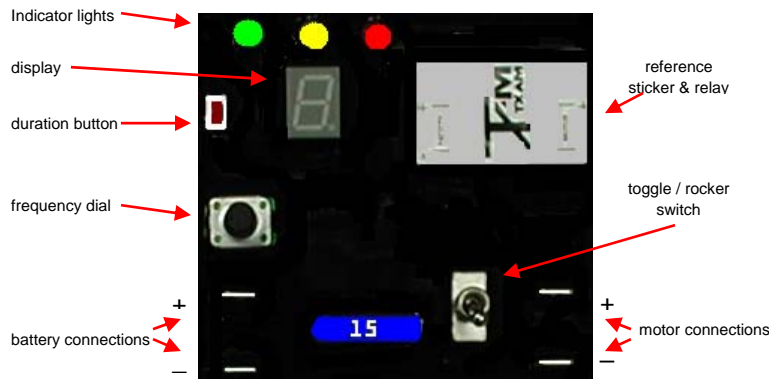


Instructions for Adjusting the Injection Rate using the TXAM Smart Timer

The TXAM Smart Timer can be used to set the injection rate on any DC pump. The timer has been designed to monitor battery voltage and prevent full discharge of the battery. This feature extends battery life and allows for faster recharge. As battery voltage drops, the timer automatically recalculates and slows the frequency of injection. A calibrated instrument such as a drum gauge should be used along with the TXAM timer to insure accurate injection rates of the chemical. Viscosity of the chemical used and temperature will affect injection rates.

Wires should be connected from the battery and the pump motor to the timer as the picture indicates below. A sticker has been placed on the relay switch of each timer for your reference. Connecting the power incorrectly will not damage the timer. **Using a fuse rated higher than 15 Amps voids the warranty on both the timer and the pump.**

The TXAM timer is turned on by moving the toggle or rocker switch to the up or on position. When the timer is powered on it will run through a self-check process. A letter will flash on the display indicating the software version of the timer followed by flashes of the green, yellow and red indicator lights. Next the display will flash CC and five numbers. CC indicates "cycle count" and the first four numbers let you know how many times the timer has cycled the pump to the nearest thousand, rounded down. The fifth number indicates the frequency rate. For example, CC01985 tells you the timer has cycled 198,000 times and the frequency is set to 5 cycles. If the timer is turned off when the pump has cycled 198,999 times, the cycle count will show CC01985 when it is powered back on and will begin counting again at 198,000, not 198,999.



Picture 1 – TXAM Smart Timer

| TIMER/VOLTAGE INDICATOR LEVELS CYCLES PER MINUTE | | | | |
|---|------------------|-------------------|----------------|-------------|
| GREEN- GREEN | GREEN- YELLOW | YELLOW- YELLOW | YELLOW- RED | RED- RED |
| 12+ V | 12- V | 11.6 V | 11.2 V | 10.8- V |
| 10 | 7 | 5 | 3 | OFF |
| 3 | 6 | 5 | 3 | OFF |
| 8 | 6 | 4 | 3 | OFF |
| 7 | 5 | 4 | 2 | OFF |
| 6 | 4 | 3 | 2 | OFF |
| 5 | 3 | 3 | 2 | OFF |
| 4 | 3 | 2 | 1 | OFF |
| 3 | 2 | 2 | 1 | OFF |
| 2 | 1 | 1 | 1 | OFF |
| 1 | 1 | 1 | 1 | OFF |

Chart 1 – Cycle Indicator

NOTE: If your pump has the adjustable stroke feature make sure you set the stroke before setting the injection rate.

The TXAM timer controls chemical injection rates in two ways: **frequency** and **duration**. Frequency refers to the times (1 to 10) the pump is turned on or cycled per minute. Duration refers to how long each cycle lasts (1 to 5 seconds) before turning off. **The timer must be between cycles to make adjustments. Turning the dial during a cycle will make changes to the next cycle.**

Frequency is set by turning the black dial shown in picture 1 and determines the number of times the pump cycles per minute. Frequency can be one time per minute up to ten times per minute. The display digit on the timer indicates the level selected (the number 10 is indicated by letter F).

Duration is set by the red button shown in picture 1 and determines how long each cycle lasts. Duration can be set for 1 second up to 5 seconds per cycle. To set the duration push and hold down the red button for four seconds. The display will scroll through numbers 1 to 5. Release the red button when the display shows the number of seconds you want.

To see the duration at any time you can push and release the red button between cycles. The display will show the duration number for five seconds after the button is pushed.

Pump Cycle and Battery Voltage

Battery voltage is shown by the indicator lights at the top of the timer which flash every ten seconds. The number of times the pump is cycled by the timer is directly affected by the voltage of the battery. Refer to Chart 1 for cycle/voltage relationships. When the battery voltage is 12+ the pump cycles at the frequency selected by the user. During periods of overcast skies, inclement weather or any period where the solar panel cannot charge the battery, the timer will lower the frequency of injections based on voltage. For example, if the user has the frequency set to 8 and the battery voltage drops to 11.8v, the timer will automatically lower the frequency from 8 to 6 (the display will continue to show 8 as the frequency).